

Okay Offers Precision Solutions

By integrating secondary operations into complex progressive dies, Okay Industries of New Britain, CT. has earned a reputation for providing precision stamped solutions for demanding applications.

“We try to incorporate all of the operations in a single die, so we tend to specialize in the more complex part,” said Okay Industries President Greg Howey. “We build solid robust tools for long term products, and that goes well with the features on our Minster presses.”

Founded in 1968, Okay Industries also specializes in timely delivery, utilizing its 100,000 square foot manufacturing facility and an in-house tool and design department, which incorporates innovative engineering techniques. Okay offers everything from tool development to turnkey systems with part finishing and assembly.

The production facility includes numerous Minster P2 straight side presses with capabilities from 100 to 200 tons. Just recently, Okay Industries installed a Minster 400-ton E2 press with a 120-inch bed, allowing for larger dies producing more complex parts in a single operation, resulting in lower costs and better quality for its customers.



A Minster E2-400-120 has given Okay Industries increased capabilities



Accuracy, consistency and low maintenance costs are the features of the many Minster P2 presses at Okay Industries.

s for Demanding Applications



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Shawn Russell
Director of Engineering
Okay Industries

s offering of complex part production.

The E2-400 includes a fully integrated Minster material handling line, providing Okay optimum changeover and ease-of-operation features.

"The attention to detail Minster gives in manufacturing their presses has always been impressive," Press Room Supervisor Tom Bloomer said. "We've had a long favorable experience with Minster presses, and have been very pleased with the durability, accuracy and the fact that they provide a complete line of coil handling equipment for a totally integrated system."

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Okay Industries produces parts for the automotive, computer, medical, ordnance and other industries. With the diverse customer base, job changeover is important in maintaining timely deliveries.

Okay's newest Minster press features the Production Management Control, which integrates the press and the coil line using Minster-developed software.

"The press controls and feed line systems work very well together," Russell said. "The job memory in the control resets all the parameters to any given job as we move them in and out. It really takes all the guess work out and allows us to spend more time making parts instead of changing tools."

"In our business we have always purchased high quality equipment, knowing the part quality would be affected by the equipment," Howey added. "World wide markets are forcing prices down, so the key to making a profit is up-time. Maintenance, die adjustments and sharpening are the primary cost drivers in a stamped product."

"A more consistent press hit and accurate slide will affect the maintenance costs considerably," Howey continued. "We feel efficiency and up-time will allow Okay Industries to stay competitive in this global market place."



A sample of the many parts produced at Okay Industries.