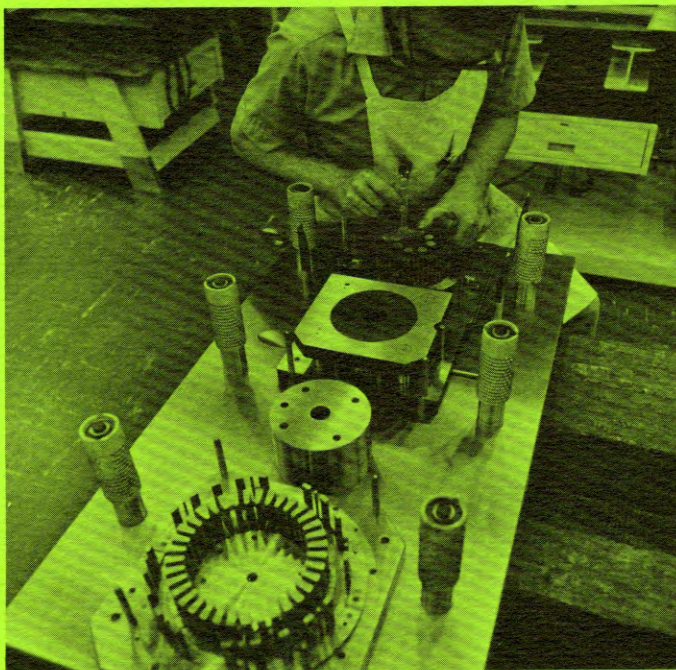




## Oberg & Minster work together to provide "Production Packages" for ultra-precision stamping

Progressive carbide lamination die in final stages of building at Oberg.



You almost feel the precision when you walk through the front door and into the Early American reception room at Oberg Manufacturing Company, Inc., Freeport, Penna. Even if you didn't notice the small signs that proclaim "Dirt is Our Greatest Enemy" you'd feel that you were in the cleanest industrial facility in America. To the people at Oberg cleanliness is a way of life. They work in the brilliantly-lit, air-conditioned, acoustic-lined immaculate world of the ultra-precision, premium grade carbide stamping die.

One of the fastest growing die builders in the country, Oberg Manufacturing Company provides a complete carbide die service for the blue chip companies in the electrical, automotive, appliance, communications, electronic, hardware and photographic industries. While 90% of their sales volume is in dies they are growing in the contract stamping business because of the natural evolution of their "production proving" quality assurance policy.

Oberg has been eminently successful because the dies they ship to a customer have been thoroughly tested and debugged in their own try-out presses. The customer is ready to go straight into optimum production the day he receives the die.

### PACKAGE PROGRAM

This procedure has led Oberg into their "Package Program" service. In many cases, the customer's own new press is shipped to Oberg where its precision-mated die is test run in it by skilled Oberg production technicians. When the trial period is over, press die and complete production recommendations including speeds, lubricants and die maintenance are turned over to the customer. Some customers go a step further and leave their carbide dies at Oberg where parts are produced at a regular production rate, either in a customer-owned press or in one of Oberg's presses. This frees the customer floor space and saves on costly personnel training.

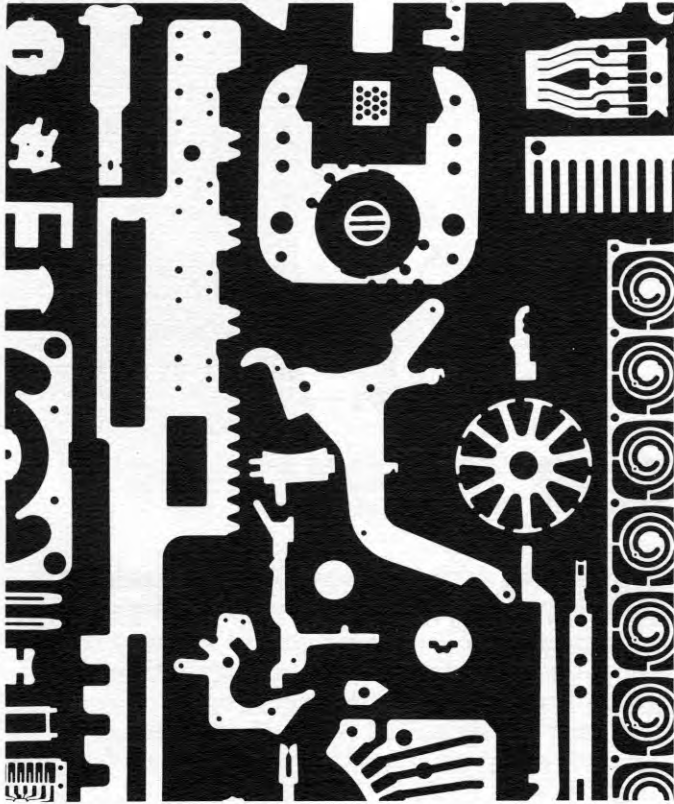
No matter how the "package program" works, it always works to the customer's benefit. He is assured of the highest possible production rate, flawless stampings, a savings and minimum risk.

### MINSTER PRESSES FOR TRY-OUT

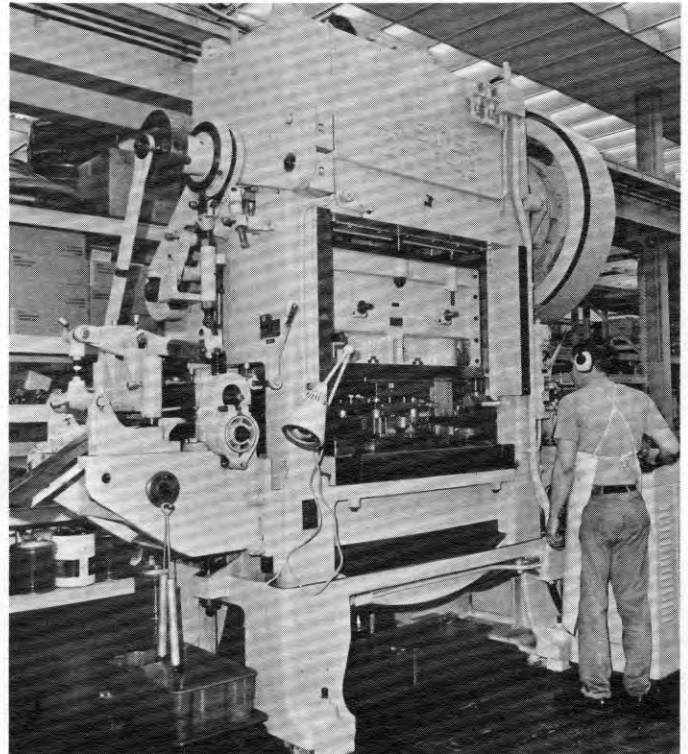
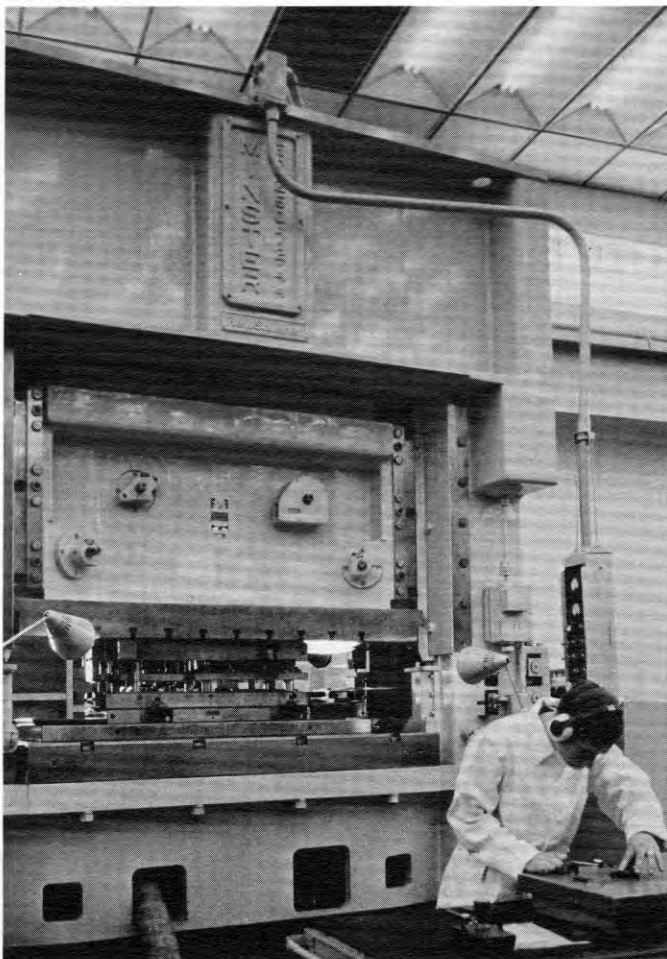
Oberg's policy is to buy only the finest equipment for their shop. Most of their try-out and production presses are Minsters. The company's new high speed pressroom is equipped with an E2-250 HeviStamper, a P2-150, a P2-100, a P2-30, a P2-20 and a B1-32. At any given time you will find one or more Minster presses being outfitted and test run with an Oberg die.

The two companies work together devising complete production packages for mutual customers. They pool their skills and experience to put together the right combination of press, feed, bolster, stacking chutes, auxiliary equipment and precision carbide die to give the customer the very best run for his money.





Oberg production technician inspects part prior to starting press run.



Minster P2-100 Piece-Maker press in Oberg's ultra-modern, ultra-clean press room.

Production run in progress in Oberg's Minster E2-250 try-out and production press.

