



New Minster Press Speeds Stamping of Safety Grating at

Equipto

AURORA, ILLINOIS

Greater accuracy and faster speed stamping of Equipto Safety Grating panels is being done on a new Minster Double Eccentric Hevi-Stamper® Press at the main plant of Equipto in Aurora, Illinois.

Utilizing the latest solid state printed circuit technology in the control panel console, the Minster press develops 200 tons capacity at 40 strokes per minute, 1/2 inch from the bottom of the stroke to perforate holes and draw Equipto 13 Gauge steel grating panels. The operator can dial in a number on the console from 0 to 28 inches to control feed length capacity with an accuracy of .015" at 1200" per minute. Driven by a 30 H.P. Eddy current drive variable speed motor with a capacity from 0 to 30 strokes per minute, the operator with

push button control, can run steel coil stock forward or backward as desired to thread into die.

Steel dies prepared for the Minster Hevi-Stamper Press can produce Equipto steel floor grating, V-grip and Iron-Grip shelving, stool seats, jumbo drawer parts and steel stock items to supply customer orders and build stock supplies from Equipto warehouses.

Bill Ervin, Plant Engineer at Equipto said, "with this new Minster Hevi-Stamper Press, Equipto's skilled press operators can run steel stock 30% faster than on other machines. This increased production and greater accuracy should produce a better product with greater speed than ever before through innovative technology and skilled men to serve our customers better."

