

Minster E2-250 HeviStamper® press equipped with 3-station transfer die produces motor covers at 30 S.P.M. Production of this part formerly required three individual hand-fed operations in three different presses.

Yawman Metal Stamping, Inc., selects Minster E2 HeviStamper[®] to assure capacity, efficiency and quality.

A visit to Yawman Metal Stamping Inc. in Rochester, New York, reveals an impressive line of precision equipment, operated by skilled craftsmen performing high speed stamping operations under expert supervision and rigid quality control.

Yawman Metal Stamping has made four additions to its plant in Rochester since the company was formed as a general machine shop in 1905, and gradually converted to job stamping. New offices were added to the company's facilities in 1968.

Today, the firm specializes exclusively in a wide range of custom metal stamping and employs 26 full-time employees.

The newest addition to the Yawman plant is a Minster E2-250 HeviStamper[®] press in which they have mounted 3-station transfer dies. Yawman uses the transfer-equipped E2 to produce motor housings from 15-gauge cold rolled steel at 30 S.P.M. This formerly required three individual, hand-fed operations in three different presses.

"When we decide to buy a new machine, we rely a lot on the opinion that our set-up men have on our existing equipment—what they like and don't like," said Mr. Dean Gordier, Yawman Vice President. "Their opinion of our Minster Piece-Maker[®] was a big factor in our decision to buy the Minster E2."

The company has had their Minster P2-100 Piece-Maker in continuous operation for the past six years. The performance of this machine on many high speed, progressive die application has led to the purchase of another P2-100.

As Don Shaw, Director of Engineering puts it, "What we saw in the Minster P2 can be put very simply . . . quality."



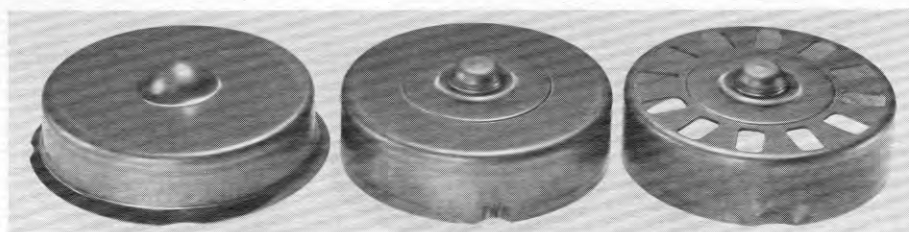
Performance of Minster P2-100 has led to the purchase of a second P2.



Dean Gordier, Vice President of Yawman Metal Stamping, Inc.



Don Shaw, Director of Engineering at Yawman.



Motor housings are stamped at 30 S.P.M. on Minster E2 that Yawman has equipped with a 3-station transfer die. (Material is 15-gauge CRS)